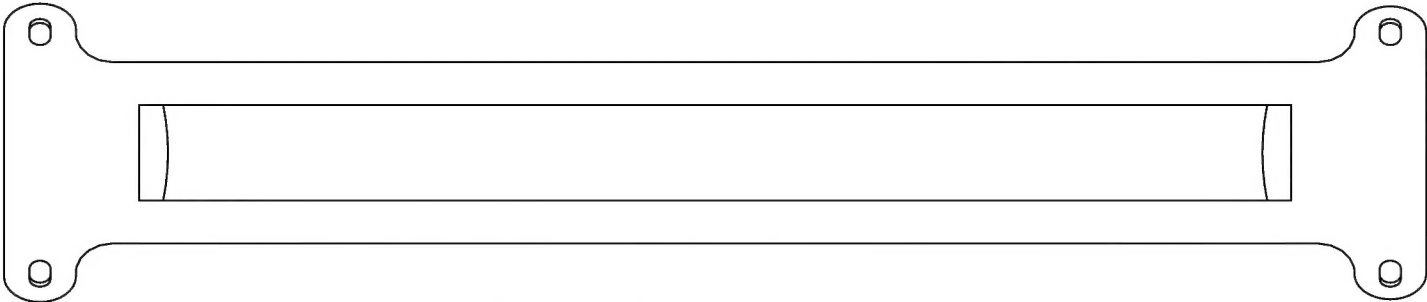
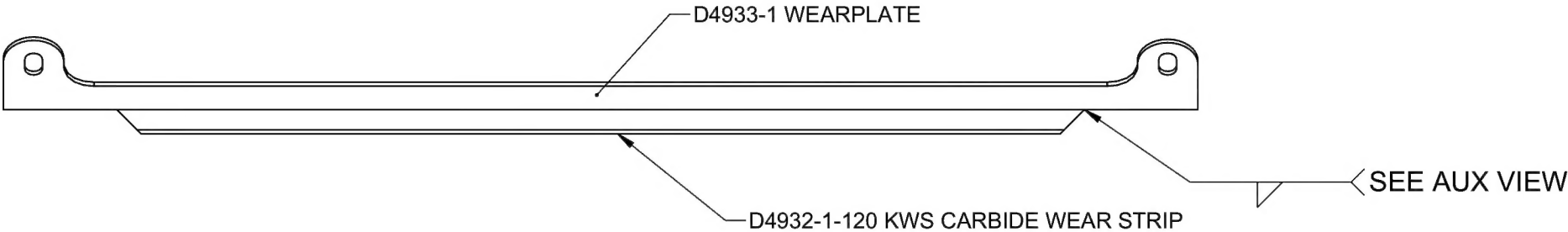
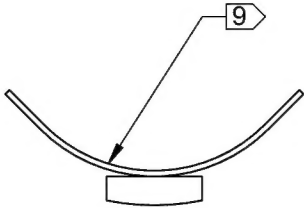
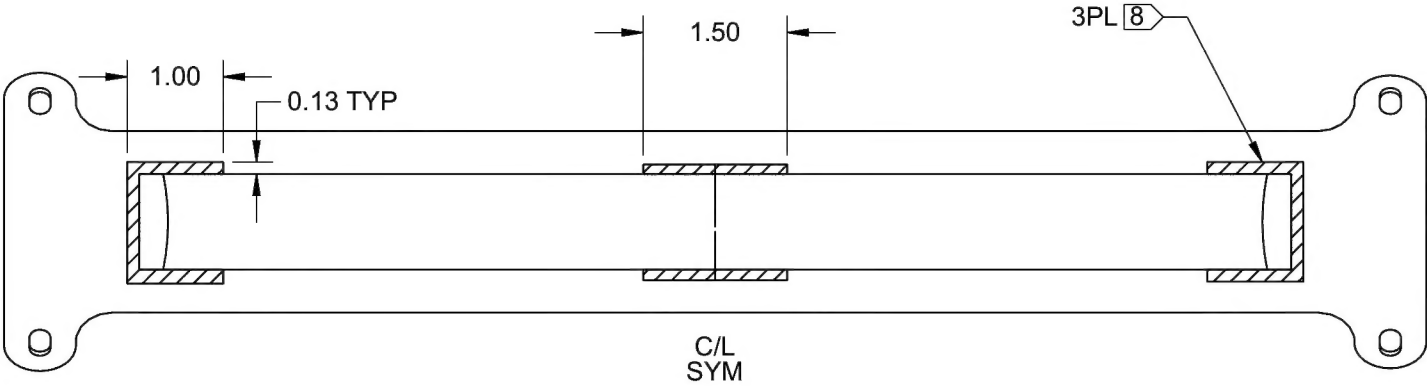


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4933-041	GLACIER GRIP WEARPLATE ASSY
1	1	D4933-1	WEARPLATE
2	1	D4932-1-120	KWS CARBIDE WEAR STRIP



D4933-041 GLACIER GRIP WEARPLATE ASSY

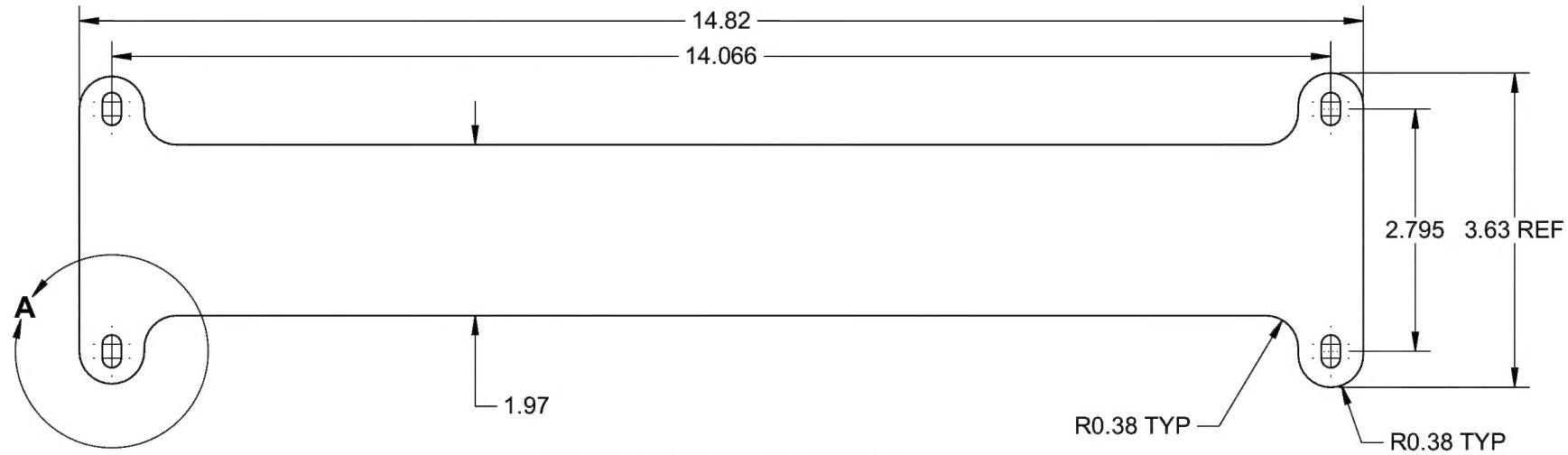


AUXILLIARY VIEW: WELD DETAIL

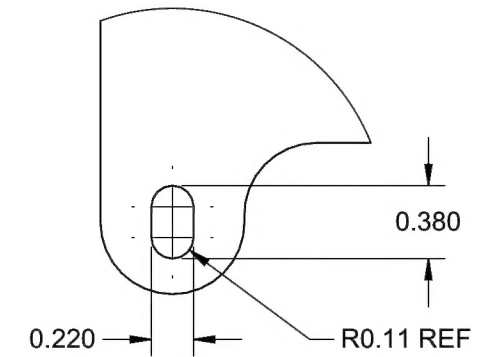
PRELIMINARY ISSUE
DB 13.09.09

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4933-041" PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 2.19 lbs
 - 8) WELDING: PER QSI 004
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH LAYER OF PLUS ONE ROCKGUARD 4714, 0.02" TO 0.04" THICK

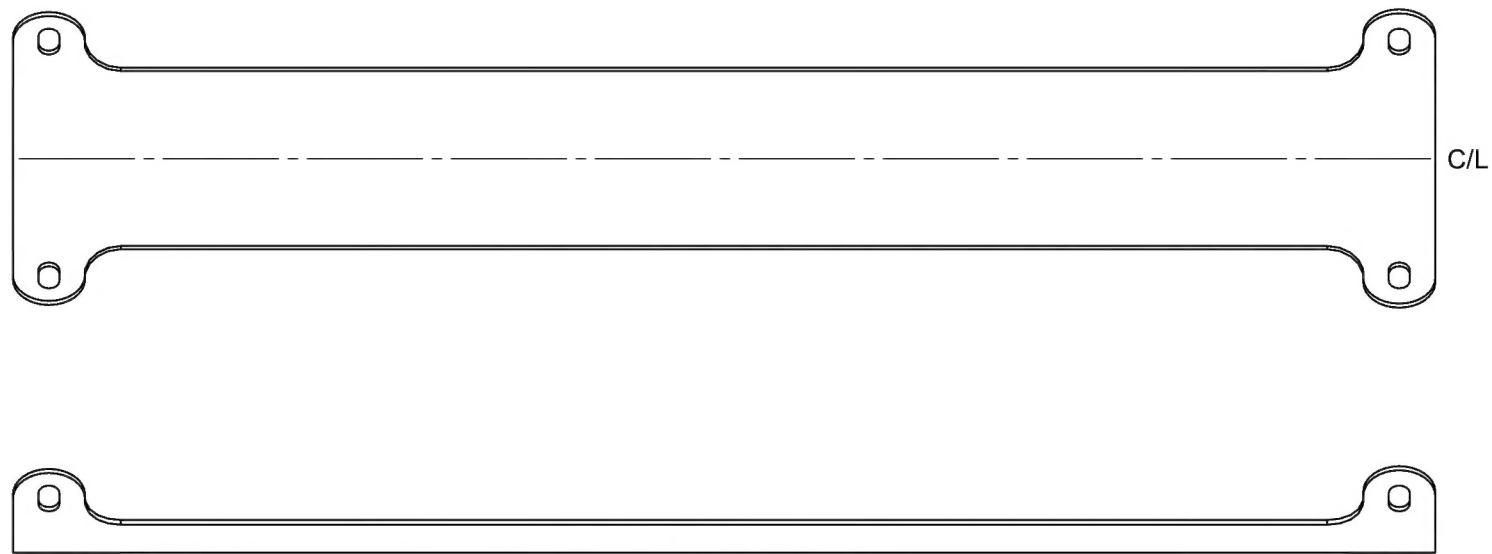
A	NEW ISSUE	DB	13.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. PA4
MFG. APPR.		D4933	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GLACIER GRIP WEARPLATE ASSY	NTS
DATE	13.09.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



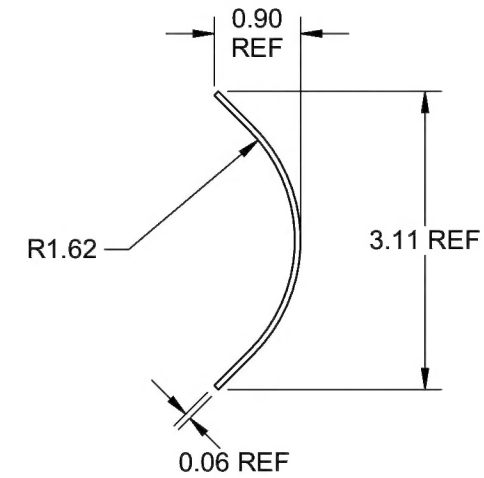
D4933-1F FLAT PATTERN



DETAIL A
SCALE 2X
4 PL



D4933-1 WEARPLATE
(MAKE FROM D4933-1F)



PRELIMINARY ISSUE
DB

- NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240 OR MIL-S-5059
REF. DART SPEC. M304S16GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.54 lbs

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO. D4933	REV. PA4 SHEET 2 OF 2
MFG. APPR.		TITLE GLACIER GRIP WEARPLATE ASSY	SCALE NTS
APPROVED		COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DE APPR.			
DATE	13.09.09		